

FIG. 1 (Prior Art)



FIG. 2

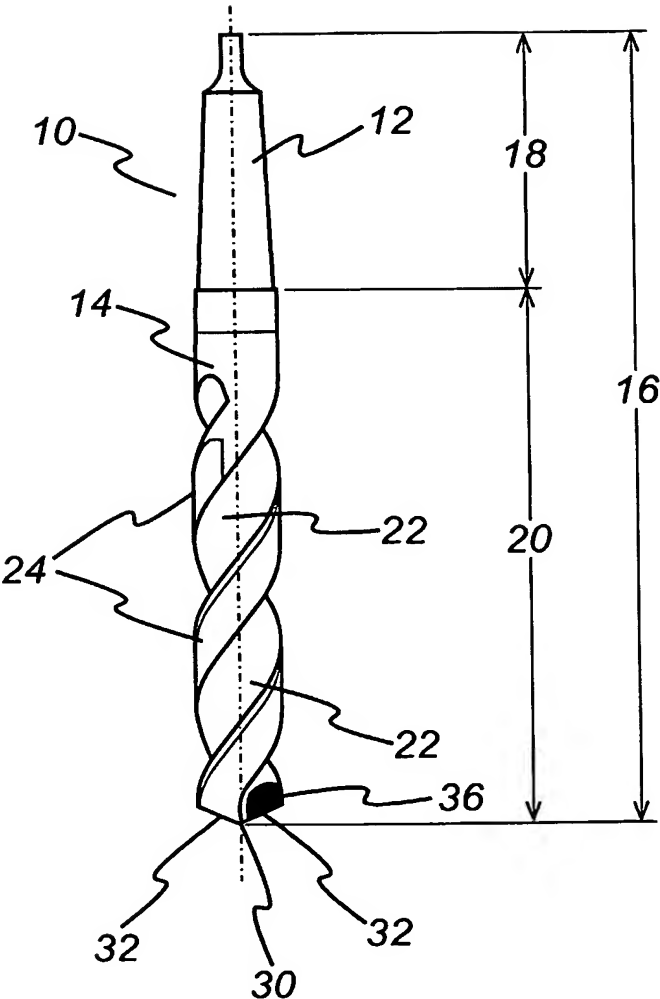
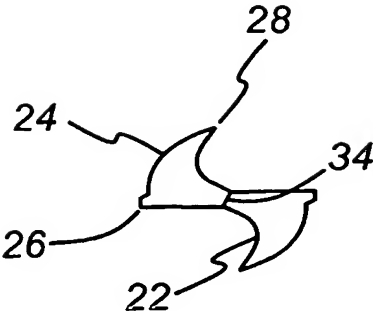


FIG. 3



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FIG. 4

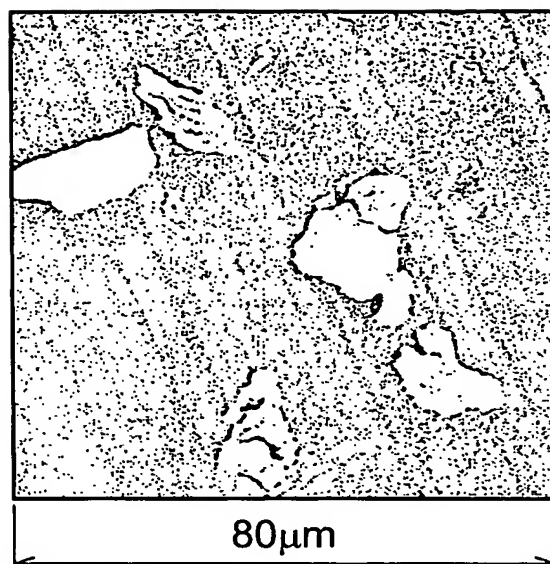


FIG. 5

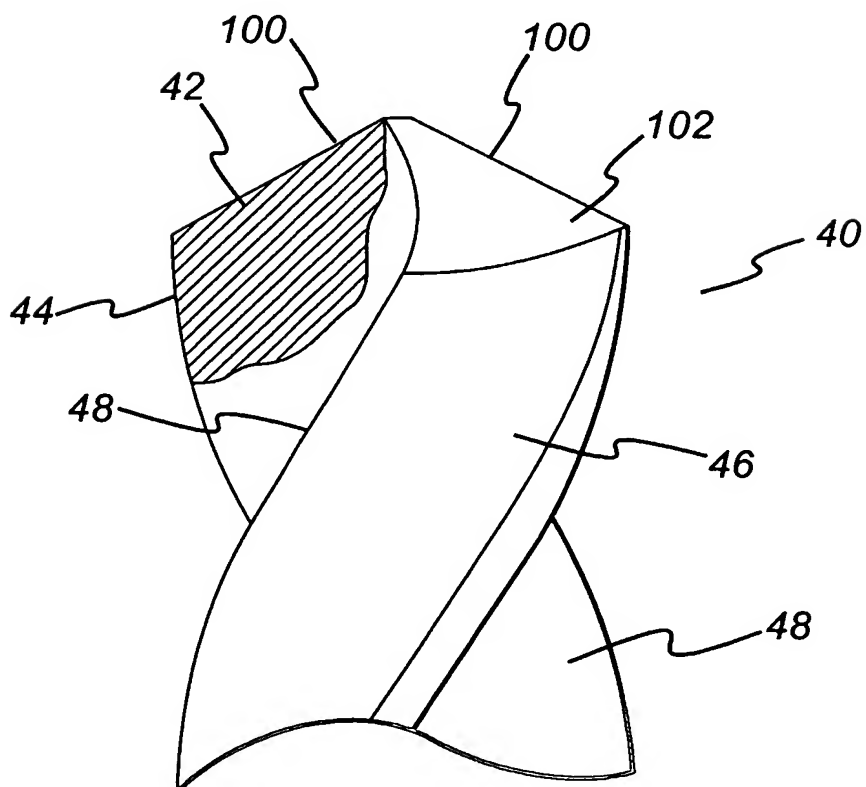
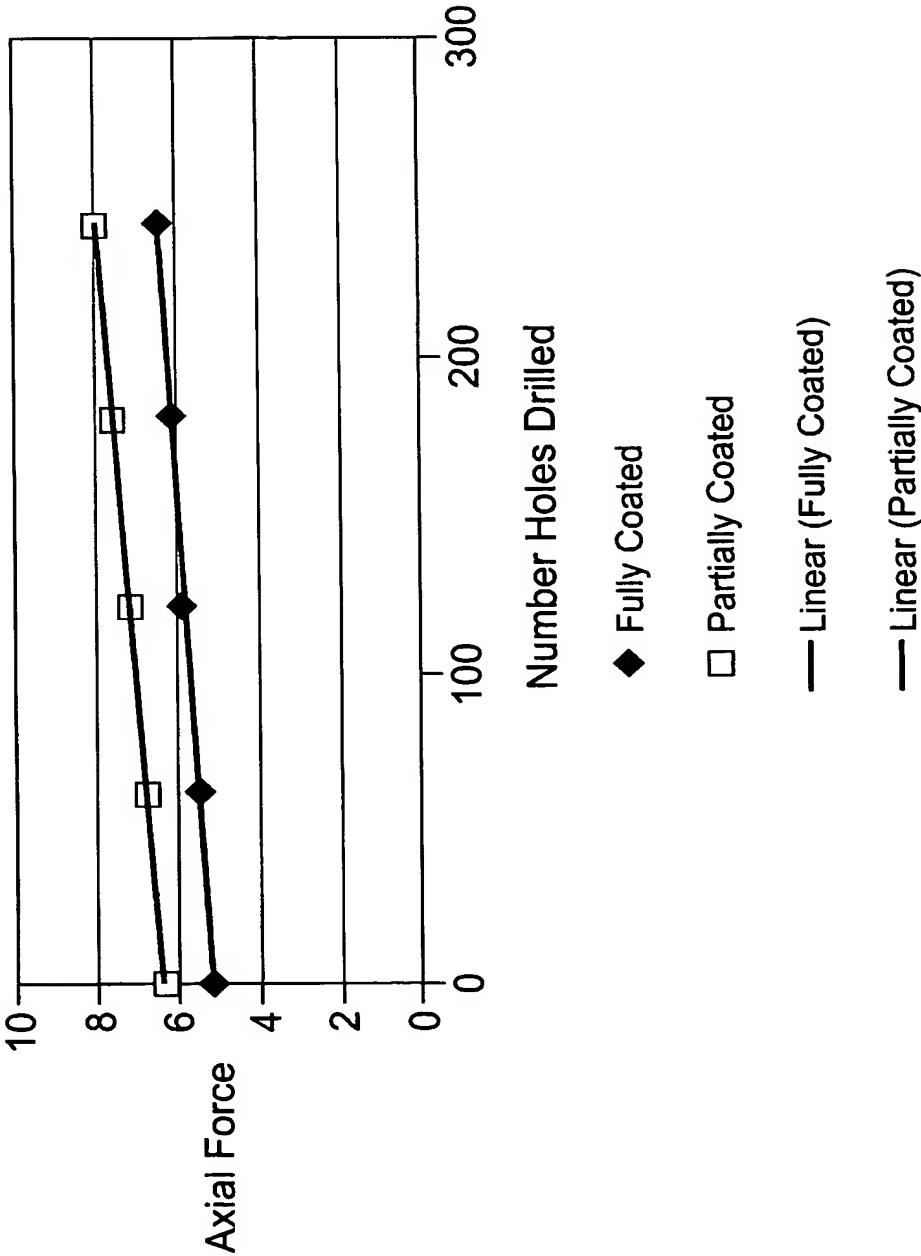


FIG. 6
Drill Wear Test



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FIG. 7

